

RAZORWELD

JRW250di



MIG
GAS & GASLESS



TIG
DC LIFT ARC



STICK



SYNERGIC PROGRAMS



FOOT PEDAL READY



POWER FACTOR CORRECTION



SPOOL GUN READY

3 YEAR
PRODUCT WARRANTY



GEARED WIRE DRIVE



Introducing the new **RAZOR MIG 250di**. Achieve superior performance in the toughest conditions with intelligent MIG synergic controls and true 3-in-1 multiprocessing. Experience ultimate wire feeding with a 4 geared wire drive system. The **RAZOR MIG 250di** showcases premium power in a compact machine.

TECHNICAL DATA	
SKU	JRW250di
PRIMARY INPUT VOLTAGE	115/230V
SUPPLY PLUG	6-50 NEMA
IEFF (A)	19
RATED OUTPUT	30% @ 250A
PROTECTION CLASS	IP21S
INSULATION CLASS	B
MINIMUM GENERATOR (kVA)	12
DINSE CONNECTOR	35/50
STANDARD	CSA/CAN
WELDS	MILD STEEL, STAINLESS STEEL, CAST IRON, SILICON BRONZE, ALUMINUM, COPPER
WARRANTY (YEARS)	3

SIZE & WEIGHT	
DIMENSIONS (inch)	35.4" x 19" x 30"
WEIGHT (pound)	91 lbs (Machine with Trolley)

MIG SPECIFICATIONS	
MIG WELDING CURRENT RANGE	30 - 250A
MIG DUTY CYCLE	30% @ 250A
MIG WIRE SIZE RANGE	0.023 - 0.045
MIG WIRE SPOOL SIZE	11 Pound / 33 Pound
MIG WELDING THICKNESS RANGE	1/32" - 3/8"
DRIVE ROLLER SIZE	30/22 (x2)

TIG SPECIFICATIONS	
TIG FUNCTION TYPE	DC Lift Arc
TIG WELDING CURRENT RANGE	5 - 250A
TIG DUTY CYCLE @ 105F	30% @ 250A, 60% @ 177A, 100% @ 137A
TIG WELDING THICKNESS RANGE	1/32" - 3/8"

STICK SPECIFICATIONS	
STICK WELDING CURRENT RANGE	20 - 220A
STICK DUTY CYCLE @ 105F	30% @ 220A, 60% @ 156A, 100% @ 121A
STICK ELECTRODE RANGE	1/16" - 5/32"
STICK WELDING THICKNESS RANGE	1/16" - 3/8"



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